

Technical Data Sheet

***Polyfort* RPP20ER05GYGRY**



Polypropylene, Unspecified (PP, Unspecified)

Product Description

Polyfort RPP20ER05GYGRY is a Polypropylene, Unspecified Glass Fiber, 20% filled material and is typically used in Injection Molding applications. Features include: Good Impact Resistance.

Processing Method	Injection Molding
Attribute	Good Impact Resistance
Forms	Pellets
Appearance	Colors Available
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate	3.7	g/10 min	ASTM D1238
Mechanical			
Tensile Strength at Yield	68.7	MPa	ASTM D638
Flexural Modulus, (Tangent)	4850	MPa	ASTM D790

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm